

DeMaMech 2005

Exchange Student Report

Kentaro WATANABE

Home Univ: The University of Tokyo
Host Univ: Technical University of Berlin

summary

Schedule

28.08.2005-02.11.2005 TU Delft in Holland (for lectures)
02.11.2005-02.02.2006 TU Berlin in Germany (for research)



Research Theme: **“DESIGN IMPROVEMENT BY FMEA AND ITS INFLUENCES ON INCREASING THE RELIABILITY OF MECHATRONIC SYSTEMS”**

During my stay in EU, I learned and felt many things. Many things that changed my way of thinking...



Research at TU Berlin

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Theme: "Design Improvement by FMEA and Its Influences on Increasing the Reliability of Mechatronic Systems"

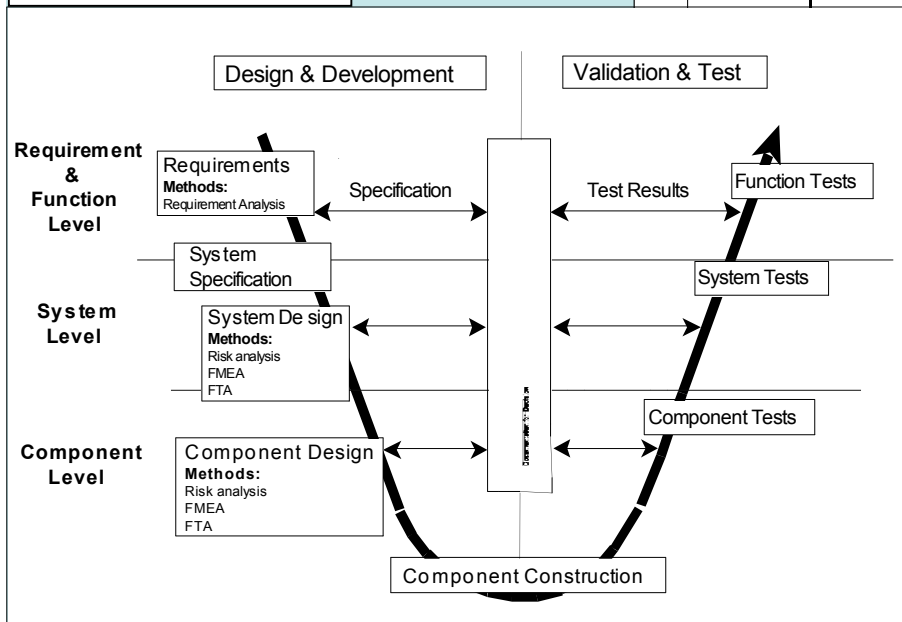
Product Development Process



V-cycle model

FMEA

| No. | Subsystem | Component | Failure mode | Potential cause | Possible effect | | | | (S) | (O) | (D) | RPN |
|-----|-------------------|--------------|---------------------------------|---------------------------|-----------------------|--------------------------|----------------|--------------------------|-----|-----|-----|-----|
| | | | | | Subsystem | System | Function | Human | | | | |
| 1 | Heating subsystem | 1.1 gas pipe | (1). blem | 1) contact | insufficient function | nothing | nothing | nothing | 1 | 7 | 5 | 35 |
| | | | | 2) defective material | | | | | | | | |
| | | | (2). leakage of gas from pipe | 1) defective preservation | does not work | possibility of detriment | cannot achieve | possibility of detriment | 9 | 9 | 4 | 325 |
| | | | | 2) corrosion | | | | | | | | |
| | | | (3). leakage of gas from joints | 1) defective weld | ditto | possibility of detriment | cannot achieve | possibility of detriment | 9 | 7 | 4 | 252 |
| | | | | 2) corrosion | | | | | | | | |



RPN ≠ Reliability

Needs to Know Improvement of Reliability

Occurrence (O) → Reliability ??



Research at TU Berlin

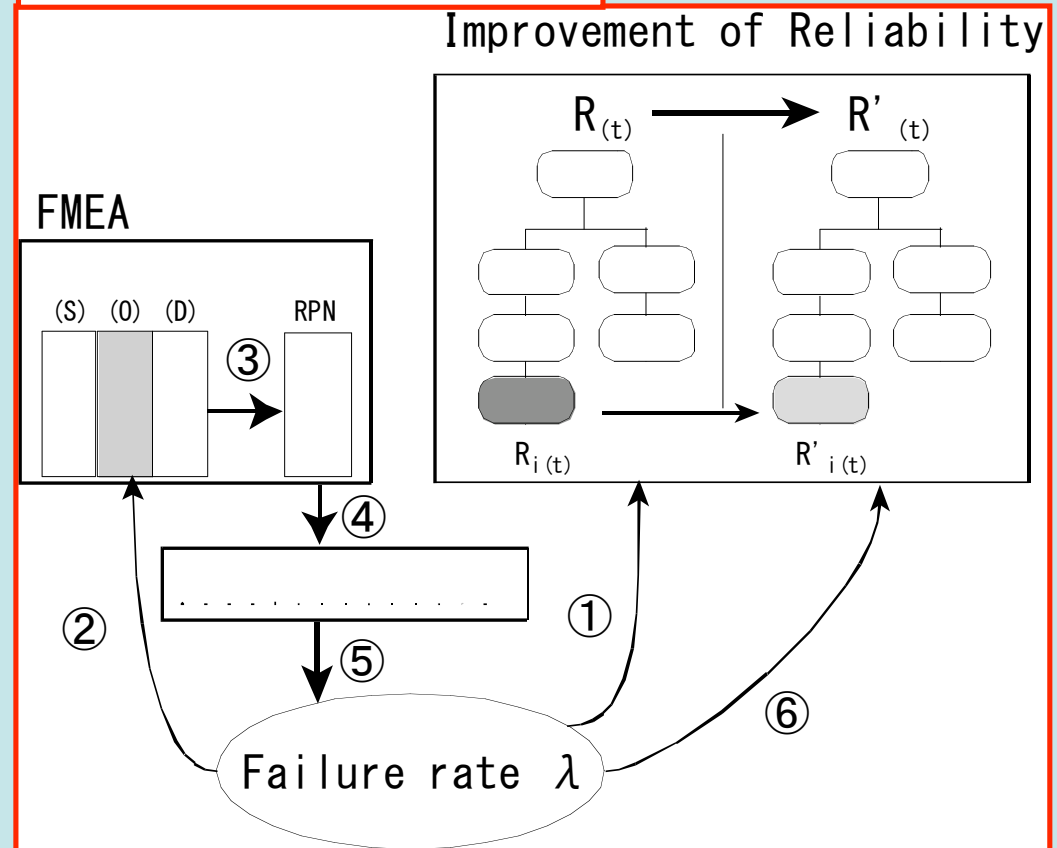
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Key is "Failure Rate"

| Occurrence (O) | State | Failure rate λ [%/1000h] |
|----------------|---|-----------------------------------|
| 10 | Very high: Failure is almost inevitable | > 50, (greater than 1 in 2) |
| 9 | | 33, (1 in 3) |
| 8 | High: Repeated failures | 12.5, (1 in 8) |
| 7 | | 5, (1 in 20) |
| 6 | Moderate: Occasional Failures | 1.25, (1 in 80) |
| 5 | | 0.25, (1 in 400) |
| 4 | | 0.05, (1 in 2000) |
| 3 | Low: Relatively few failures | 0.00667, (1 in 15,000) |
| 2 | | 0.00067, (1 in 150,000) |
| 1 | Remote: Failure is unlikely | ≤ 0.00067 , (1 in 1,500,000) |

Proposed Method



Exchange Student Life!!

Friends, Study, Parties...!!

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